

# Receiving Report

Date: 11/11/10

Batch No: 3119581

Supplier: JYX05th

Dart P/O: 15376

Packing Slip: Yes  No   
 Invoice: Yes  No   
 Receipt: Cash  Cr

Release Note Attached: Yes  No  N/A 1  
 Waybill Attached: Yes  No   
 Shipment Complete: Yes  No  N/A 1  
 QC6 Inspection S   
 Work Order 11110   
 N/A 1  
 N/A 1  
 N/A 1

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
<u>BAR3046.12504...</u>		<u>50</u>	<u>0</u>	<u>0</u>	<u>50</u>	

Initials of receiver (if shipment OK) C Level 12

Production/Admin:

Date 11/11/10

Location  

Received/Costing

Initial C

## I N V O I C E

Sold By:

THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

No: PEC IV-584684  
 Date: 10Nov11  
 Due: 10Dec11  
 Remit to: THYSSENKRUPP MATERIALS NA  
 c/o T27540  
 P. O. BOX 4275, POSTAL STATION 'A'  
 TORONTO, ONTARIO M5W 5V8

Sold To: ( 20115)

DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Shipped To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

=====

Shp Dt 10Nov11 Ord Dt 04Nov11 SO No ST-386498 B/L PEC 738240  
 Trm NET 30 DAYS/NET 30 JOURS PO/Rel 15375  
 Frt PREPAID Via VIM TRANSFER FOB CONCORD  
 Slp STAN IVERS (905-532-1350) Pbl

=====

1 ALUMINUM SQUARE BAR 6061-T6511 4.50" X 144.0000"	1 PCS	12 FT
MATERIAL	12 FT @	285 LBS
ENERGY & CAP SURCHG	54.0000 FT	648.00✓
	25.0000 LOT	25.00
-----	-----	-----
2 ALUMINUM FLAT BAR 6061-T6511 .187" x 4.00" X 240.0000"	2 PCS	40 FT
MATERIAL	40 FT @	35 LBS
	1.9000 FT	76.00✓

=====

Total Shipped: 3 PCS 320 LBS  
 Interest will be charged at 1.5% per month or  
 18% per year on overdue accounts.

\*\*\* SALES DEPT. OFFICE HOURS \*\*\*

7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS \*\*\*

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\* PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER. \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

# TPS/GST TVH/HST 140223934 RT0001  
 # TVQ - QST 1017327981 TQ0001

\*\*\*\*\*  
 Material Processing Freight Other Taxes TOTAL DUE  
 724.00 25.00 97.37 846.37✓  
 \*\*\*\*\*  
 Taxes: ONHSTS 97.37

Page: 1 .... Last

ENTERED NOV 14 2011

PAID  
 DEC 07 2011

## Purchase Order Receipt Listing

Thursday, November 10, 2011 8:14:55 AM

All amounts are calculated in domestic currency.

All Vendors PO ID po15375 Receipt Dates from 11/10/2011 to 11/10/2011 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO15375	1	V-C-COP001	Thyssenkrupp Materials CA Ltd	11/9/2011	11/10/2011	40.0000	\$1.90	0.0000	0	\$76.00
CAD	No		M6061T6B0.187X04. f 000	40.0000	DESI02		\$76.00	0.0000	0	
			6061-T6 Bar .187 x f 4.00							
			119581							
	2		M6061T6B4.500X4.5 f 00	11/9/2011	11/10/2011	12.0000	\$54.00	0.0000	0	\$648.00
	No		6061-T6 AluminumBar 4.500" X 4.500"	12.0000	DESI02		\$648.00	0.0000	0	
			119581							

Total Received Quantity: 52.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$724.00  
Total Balance Due Quantity: 0.0000

JL  
BILL OF LADING

No: PEC 738240

Ship From:  
**THYSSENKRUPP MATERIALS NA**  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 09Nov11 at 14:42 From PFW  
 Probill  
 Via VIM TRANSFER  
 FOB CONCORD  
 Frt PREPAID  
 Route 0-0 Manifest  
 Vhicle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: (20115)  
**DART AEROSPACE**  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

Ship To: (1)  
**DART AEROSPACE**  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## BILL OF LADING

1) Our Order PEC-386498-1 Your PO # 15375  
**ALUMINUM SQUARE BAR 6061-T6511**  
 4.50" x 144.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
HK858 060	7189	12 FT	1	285

2) Our Order PEC-386498-2 Your PO # 15375  
**ALUMINUM FLAT BAR 6061-T6511**  
 .187" x 4.00" x 240.0000"

MTR

Heat Number	Tag No	Quantity	PCS	Wt LBS
201115752	7190	40 FT	2	35

Tags	PCS	LBS
TOTAL: 2	3	320

Heat Number  
 201115752  
 HK858 060

\*\*\* Chemical Analysis \*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
 \*\* REFERENCED ON IT \*\*

TOTAL 2 BDLS G.W. 350 LBS

Page: 1 ....Continued

2 planches

Leanne Bawley

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/04/11  
PO Print Date 11/04/11

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name	Buyer	Brigitte Golden
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
*Call for info*

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price	
	Vendor Part Number							
1	M6061T6B0.187X04.000 <i>00)</i>	6061-T6 Bar .187 x 4.00	11/09/11 Yes	✓ 40.00 f	Yours ppd <i>11/11/10</i>	\$1.9000	\$76.00	
		<b>Special Inst:</b>	PURCH. MAT: 6061-T6- T651/T6510/T6511/T62 ALUMINUM BAR SPEC: QQ-Q-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116) OR QQ-A- 200/8 OR AMS-QQ-A-200/8 (OR AMS 4161) OR ASTM B211 OR ASTM B221					
2	M6061T6B4.500X4.500	6061-T6 Aluminum Bar 4.500" X 4.500"	11/09/11 Yes	✓ 12.00 f	Yours ppd <i>11/11/10</i>	\$54.0000	\$648.00	
		<b>Special Inst:</b>	SAME AS ABOVE					
3		STAINLESS STEEL FLAT BAR 304L .125 X 4.00"	11/09/11 Yes	50.00	Yours ppd	\$55.0000	\$2,750.00	
		<b>Special Inst:</b>	304 STAINLESS SLAT 50 PCS .125" X 4" X 12' = 600FT					

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 2

Change Date: 11/04/11



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/04/11

PO Print Date 11/04/11

Page Number 2 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name	Buyer	Brigitte Golden
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

PO Total: **\$3,474.00**

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

*u* *CD*  
No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 2

Change Date: 11/04/11



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/4/2011

PO Print Date 11/4/2011

Page Number 1 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name	Buyer	Brigitte Golden
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
Vendor Part Number							
1	M6061T6B0.187X04.000	6061-T6 Bar .187 x 4.00	11/9/2011 Yes	40.00 f	Yours ppd	\$1.9000	\$76.00
		<b>Special Inst:</b>	PURCH. MAT: 6061-T6- T651/T6510/T6511/T62 ALUMINUM BAR SPEC: QQ-Q-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116) OR QQ-A- 200/8 OR AMS-QQ-A-200/8 (OR AMS 4161) ORASTM B211 OR ASTM B221				
2	M6061T6B4.500X4.500	6061-T6 AluminumBar 4.500" X 4.500"	11/9/2011 Yes	12.00 f	Yours ppd	\$54.0000	\$648.00
		<b>Special Inst:</b>	SAME AS ABOVE				
3		STAINLESS STEEL FLAT BAR 304L .125 X 4.00"	11/9/2011 Yes	1.00 f	Yours ppd	\$55.0000	\$55.00

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO15375**

Purchase Order Date 11/4/2011

PO Print Date 11/4/2011

Page Number 2 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

Contact Name	Buyer	Brigitte Golden
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

4	ENERGY AND CAP SURCHG	11/9/2011	2.00	Yours ppd	\$25.0000	\$50.00
		Yes				
					PO Total:	<b>\$829.00</b>

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable

Change Nbr: 1

Change Date: 11/4/2011



## QUOTATION

No: PEC ST-385678

Quoted By:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Quoted To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Quoted Ship To: ( 1 )  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 03Nov11 Qte Ref  
Frt PREPAID Via  
Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL  
Slp STAN IVERS (905-532-1350)

-----  
QUOTATION QT NO: PEC ST-385678  
Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SQUARE BAR 6061-T6511 1 PCS 288 LBS  
4.50" X 144.0000" 12 FT 12 FT  
MATERIAL 12 FT @ 54.0000 FT 648.00  
ENERGY & CAP SURCHG 25.0000 LOT 25.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

Price in effect at time of shipment.

Price based on receipt of total order.

All weights are theoretical.

All orders are subject to credit approval.

\*\*\*\*\* TEL. 800-926-2600 \*\*\*\*\*

\*\*\* CUSTOMER PICK-UP HOURS

\*\*\* 9:00 AM TO 4:00 PM \*\*\*

\* \*

\* WE STOCK STAINLESS

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER \*\*\*

ADDED TO EVERY ORDER.

Order Totals: 1 Items 288 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
648.00			25.00	87.49	760.49
Taxes: ONHSTS 87.49 0.00 0.00 0.00					

11/04/11  
02:53 PM EDT

**S T E L f a x**

**From:** THYSSENKRUPP MATERIALS NA  
STAN IVERS  
Tel: 905 669 9444  
Fax: 9057389033

**To:** DART AEROSPACE  
Attn: 96294  
Tel: 613-632-9577  
Fax: 613-632-1053  
Number of Pages: 2

**Subject:** Sales Acknowledgement

---

04Nov11 14:52

## SALES ACKNOWLEDGMENT

No: PEC ST-386498

Sold By:

THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS  
 Frt PREPAID  
 Con 96294  
 SIp STAN IVERS (905-532-1350)

Ord 04Nov11 Due09Nov11  
 Via VIM TRANSFER FOB CONCORD  
 PO/Rel 15375  
 Tel 613-632-9577 Fax 613-632-1053

SALES ACKNOWLEDGMENT SO No PEC ST-386498  
 Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM SQUARE BAR 6061-T6511 4.50" X 144.0000"	1 PCS	288 LBS
MATERIAL	12 FT @	12 FT
ENERGY & CAP SURCHG	54.0000 FT	648.00
	25.0000 LOT	25.00
2 ALUMINUM FLAT BAR 6061-T6511 .187" x 4.00" X 240.0000"	2 PCS	36 LBS
MATERIAL	40 FT @	40 FT
	1.9000 FT	76.00

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

\*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*

\*\*\* TEL. 800-926-2600 \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

Order Totals: 2 Items 324 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
724.00			25.00	97.37	846.37
*****					
Taxes: ONHSTS	97.37				

11/04/11  
02:56 PM EDT

## STEL fax

**From:** THYSSENKRUPP MATERIALS NA  
STAN IVERS  
Tel: 905 669 9444  
Fax: 9057389033

**To:** DART AEROSPACE  
Attn: 96294  
Tel: 613-632-9577  
Fax: 613-632-1053  
Number of Pages: 2

**Subject:** Sales Acknowledgement

---

04Nov11 14:54      S A L E S    A C K N O W L E D G M E N T      No: PEC ST-386501  
 Sold By:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS      Ord 04Nov11 Due09Nov11  
 Frt PREPAID      Via VIM TRANSFER      FOB CONCORD  
 Con 96294      PO/Rel 15375  
 Slp STAN IVERS (905-532-1350)      Tel 613-632-9577 Fax 613-632-1053

=====  
 S A L E S    A C K N O W L E D G M E N T    SO No PEC ST-386501  
 Test Certs: Chem Y Phys Y 1 Original copies with Shipment, 1 with Invoice

1 STAINLESS STEEL FLAT BAR 304L SLIT/EDGED      50 PCS      1,026 LBS  
 .125" X 4.00" X 144.0000"      600 FT      600 FT  
 MATERIAL      600 FT @      4.3500 FT      2,610.00

\*\*\*\*\*SHIP WITH 386498\*\*\*\*\*

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

\*\* CUSTOMER PICK-UP HRS / 9:00 AM TO 4:00 PM \*\*

\*\*\* TEL. 800-926-2600 \*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL!!!! \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER. \*\*\*

Order Totals:      1 Items      1,026 LBS

\*\*\*\*\*  
 Material      Processing      Freight      Other      Taxes      ORDER AMT  
 2,610.00                          339.30      2,949.30  
 \*\*\*\*\*  
 Taxes: ONHSTS      339.30

## B I L L O F L A D I N G

No: PEC 738240

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship Date 09Nov11 at 14:42 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*WE STOCK STAINLESS STEEL\*\*\*\*\*

\*\*\*\*\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

## BILL OF LADING

No: PEC 738240

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 9057389033

Ship Date 09Nov11 at 14:42 From PFW  
Probill  
Via VIM TRANSFER  
FOB CONCORD  
Frt PREPAID  
Route 0-0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: (20115)  
DART AEROSPACE

Ship To: (1)  
DART AEROSPACE

## BILL OF LADING

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\* WE STOCK STAINLESS STEEL \*\*\*\*\*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM  
FABRICATED PRODUCTS, LLC  
5205 KAISER DRIVE  
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:		CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
PEC-233453-2		ALSQ00052		4.500 SC SQ BAR			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:		KAISER LOT NUMBER:	ALLOY:	TEMPER:	
604628	002	09/30/2011		HK858 060	6061	T6511	
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:		DIAM/DAF/THKNS:	WIDTH:	LENGTH:	
1143.000 LB	4.000 PCS	601535					12.000 FT
SHIP TO:				SOLD TO:			
THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA				THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			

## Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
XTR002C57	0001	C001	55.6	50.8	17.1	RE	96	N/A

## Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.10	0.00	0.15	0.00	0.80	0.04	0.0C	0.00	NA	NA	NA	0.00	0.00
A31243	.75	.34	.22	.05	.96	.12	.03	.02	.00	.00	.00	.00	.01

## Applicable Requirements:

ASTM-B221-08-STENCILED ASME-SB221 1998 SECT II AMS-QQ-A-200/8 UNS#96061 (T6511 also  
conforms to T6-not applicable to other tempers)

## Miscellaneous Notes

MANUFACTURED IN USA (PLAINFIELD, IL) MELTED IN USA

## CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Plant Serial: 00009497

Kaiser Order Number: 604628

Line Item: 002

HYSENKRUPP MATERIALS NA  
DARIAEROSPACE  
ALUMINUM BAR 6061-T6511  
18724100 X 240.00000  
PART NO

PO#Ref 1375  
We only guarantee this is a true copy of the report  
furnished by the producer of the metal or plate  
resulting from tests made in approved labs.

SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875



CERTIFIED INSPECTION REPORT AND TEST RESULTS  
FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
136819	1

CERTIFICATION  
ASTM-B221-08 Stencil Continuous  
SPECIFICATION  
AMS-QQA-2008

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material meet the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

Mechanical Properties

Tests

Lot No.

1 20111572  
2 201115752

*Calvin J. Wiggins*

Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
10/13/11	46.3	43.6	12.0
10/13/11	45.6	43.0	11.0

Items produced and certified as 6061-T6511 also met the requirements of 6061-T6

Certificate of Mill Test Results  
B1-PEC-7802-2012  
9-Nov-11  
Page 1 of 1

Chemical Composition for Aluminum Alloy 6061										
Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others
2BP937-270	6061	0.66	0.16	0.30	0.09	0.87	0.09	0.01	0.01	0.05 0.15

Melted In  
Canada

Print Date: 10/14/2011